## IN THE SPECIFICATION

Please replace the paragraph beginning at page 12, line 10 with the following rewritten paragraph:

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FIG. 3 illustrates a block diagram 9 of a gauge apparatus status, in accordance with a preferred embodiment of the present invention. As explained previously, in FIGS. 1, 2, and 3, like parts are indicated by identical reference numerals. In FIG. 3, a leveling portion 78 and 88 are indicated, along with a modified portion 74. Similarly, a modified portion 84 is located proximate to leveling portion 88. In FIG. 3, chuck 34 is illustrated at first position 60 and at a second position 62.